

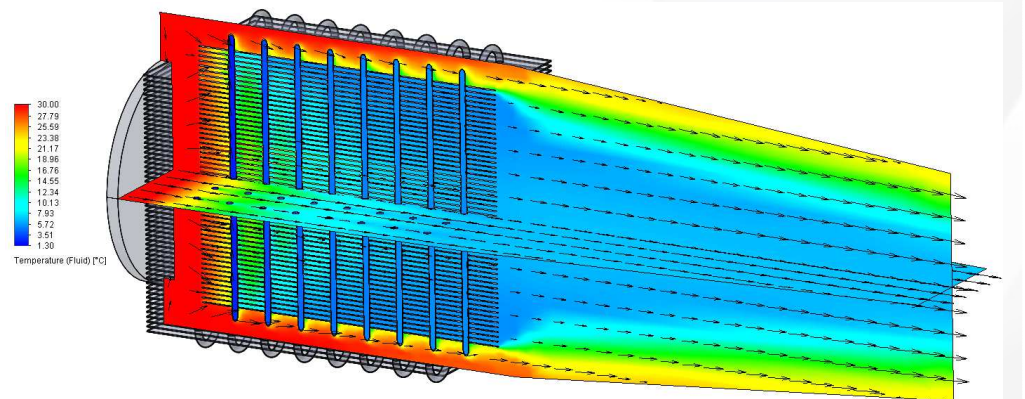


CFD Heat Exchanger Simulation with porous media as surrogate material

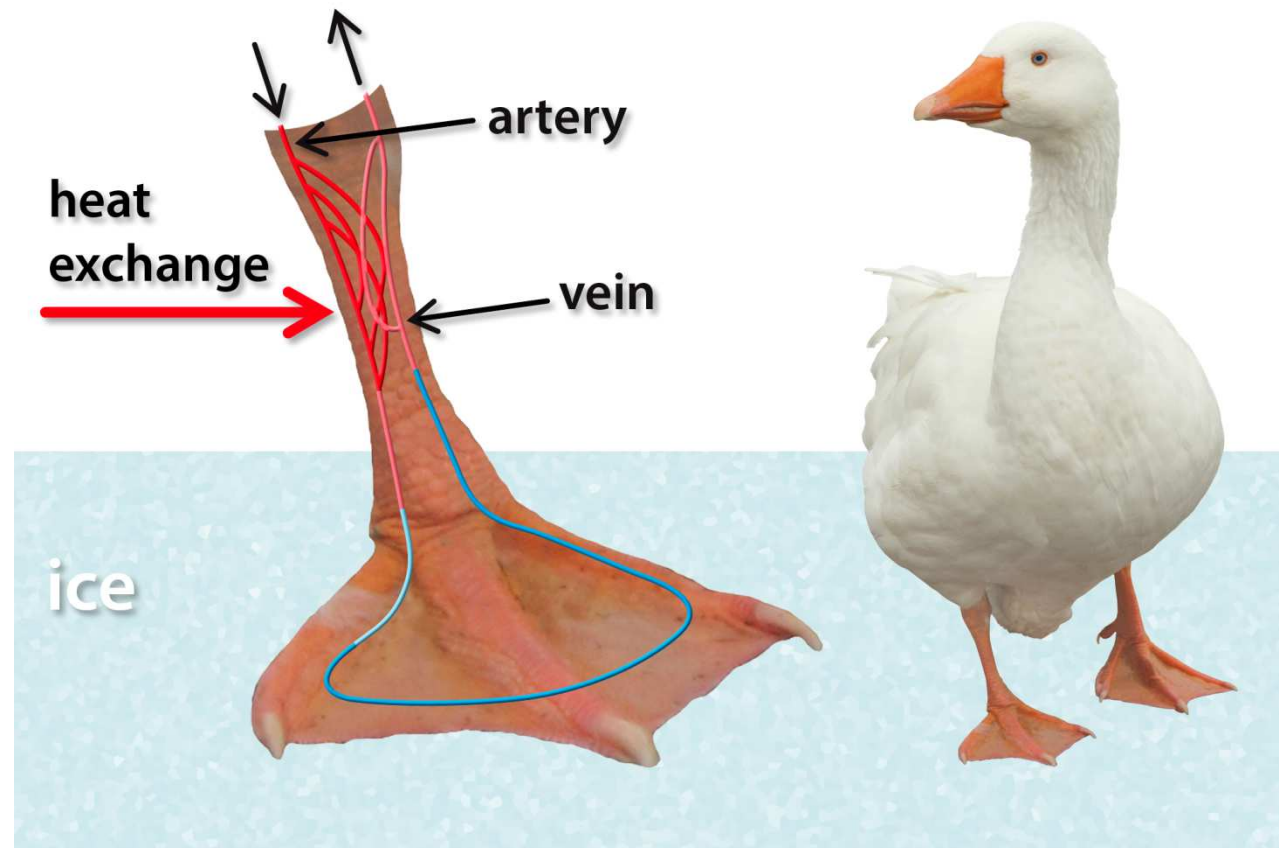
Mike Croegaert
Mentor Graphics

Content

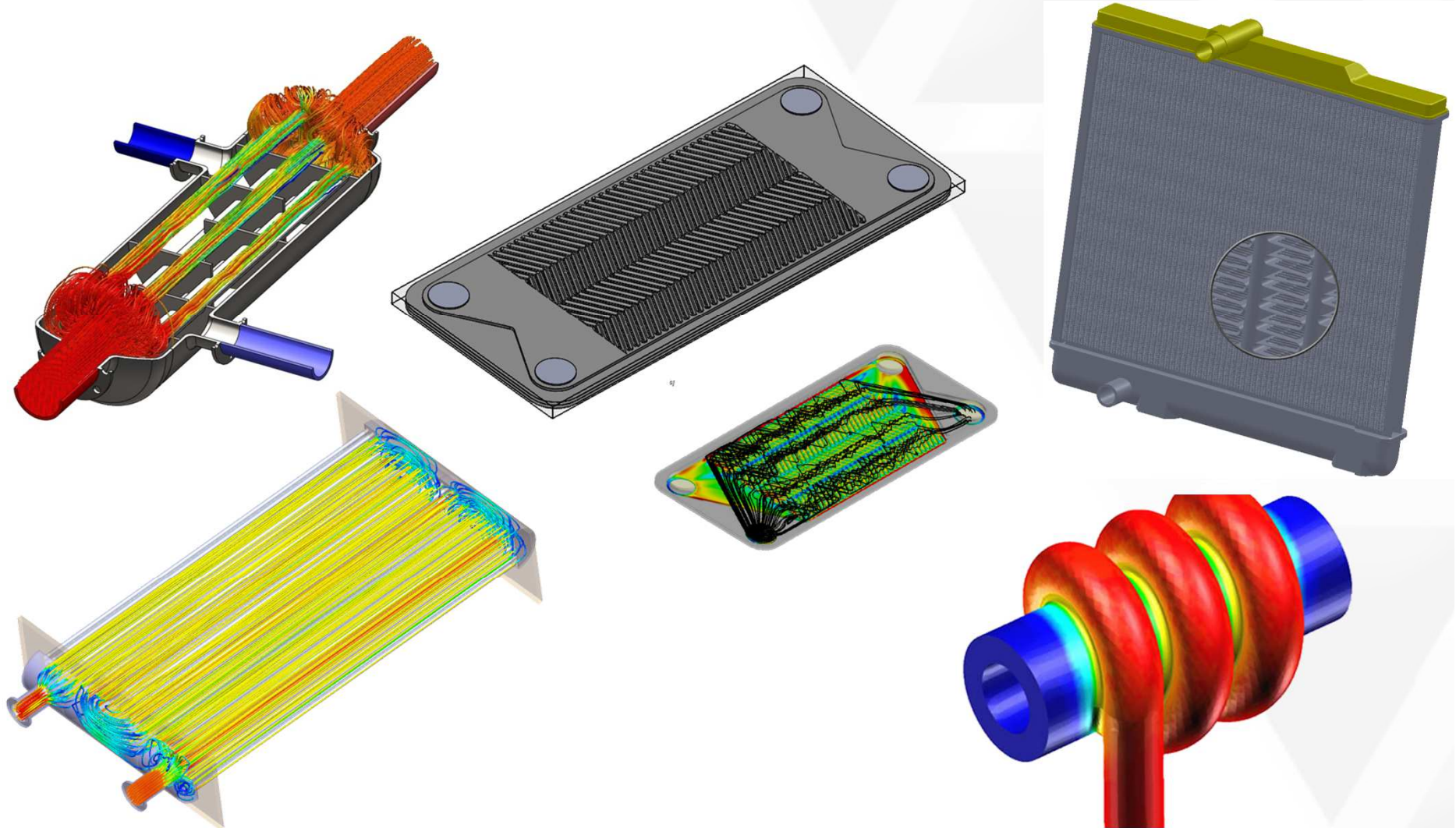
- Introduction
 - Examples in nature; Types of HX;
- CFD for Heat Exchangers
 - Why & How
- Example
 - Porous media characterization; Results etc.
- Downstream Use
 - Stress Analysis;
 - System CFD
- Summary



Introduction: An Example from Nature



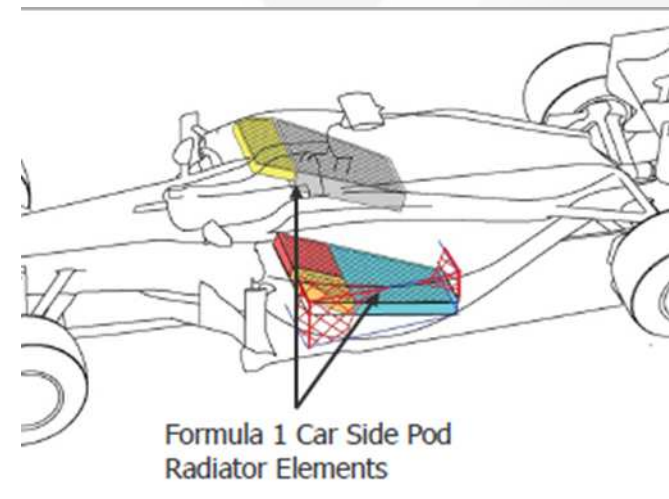
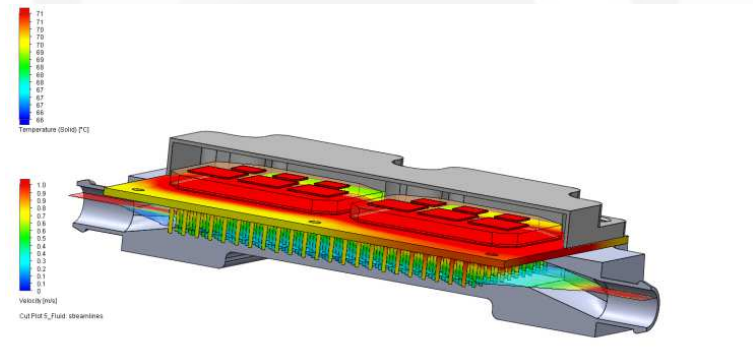
Introduction: Types of Heat Exchanger



Introduction

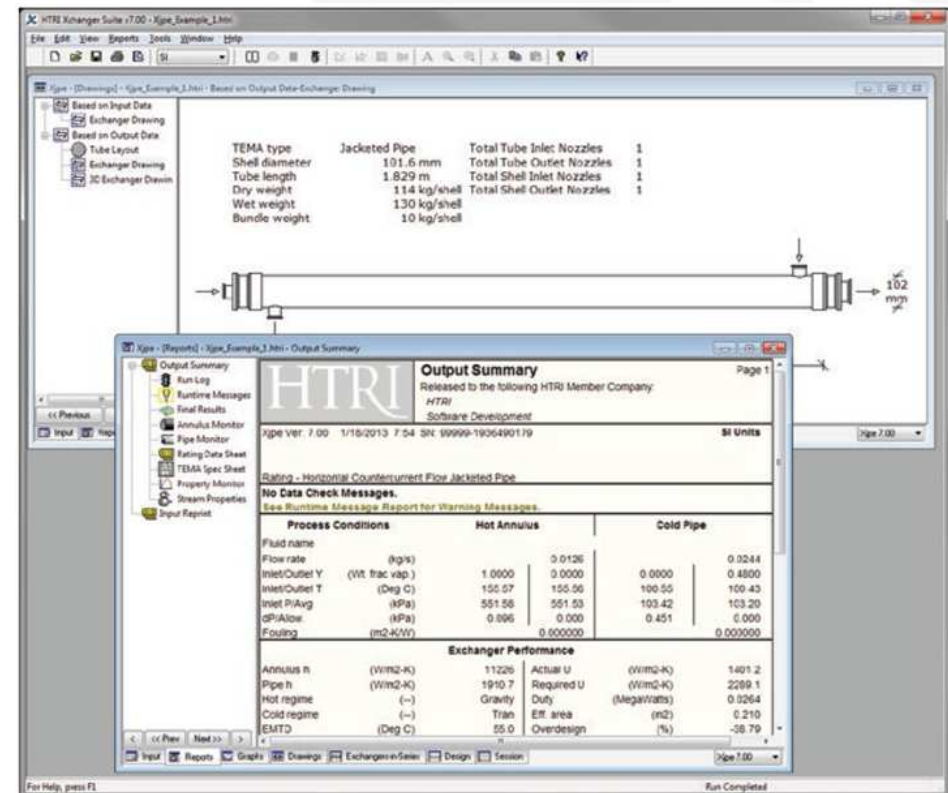
- Key Industry sectors
 - Automotive
 - Aerospace
 - Process Industries
 - Electronics
 - Power Electronics

The 2014 F1 car - keeping it cool - The Racer's Edge 41 Part 5
<https://www.youtube.com/watch?v=gmWp1jPhbu4>



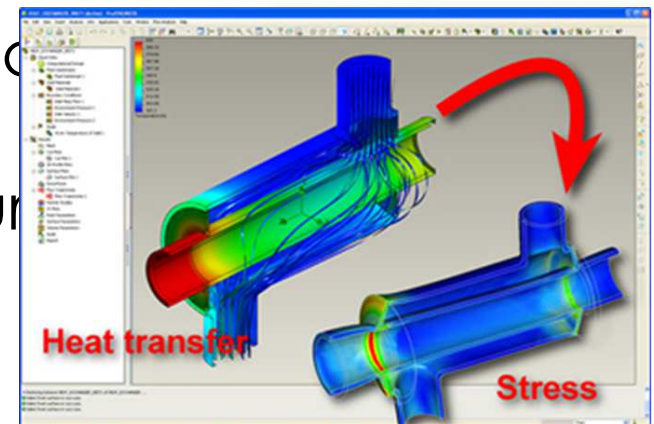
Introduction

- Reliable dimensioning programs are available, e.g.
 - HTRI (www.htri.net/)
 - Lauterbach Verfahrenstechnik (www.lv-soft.de/)
- Good for standard designs, especially in the process industries.
- Allows alternatives to be evaluated
- Designs put out to competitive tender.



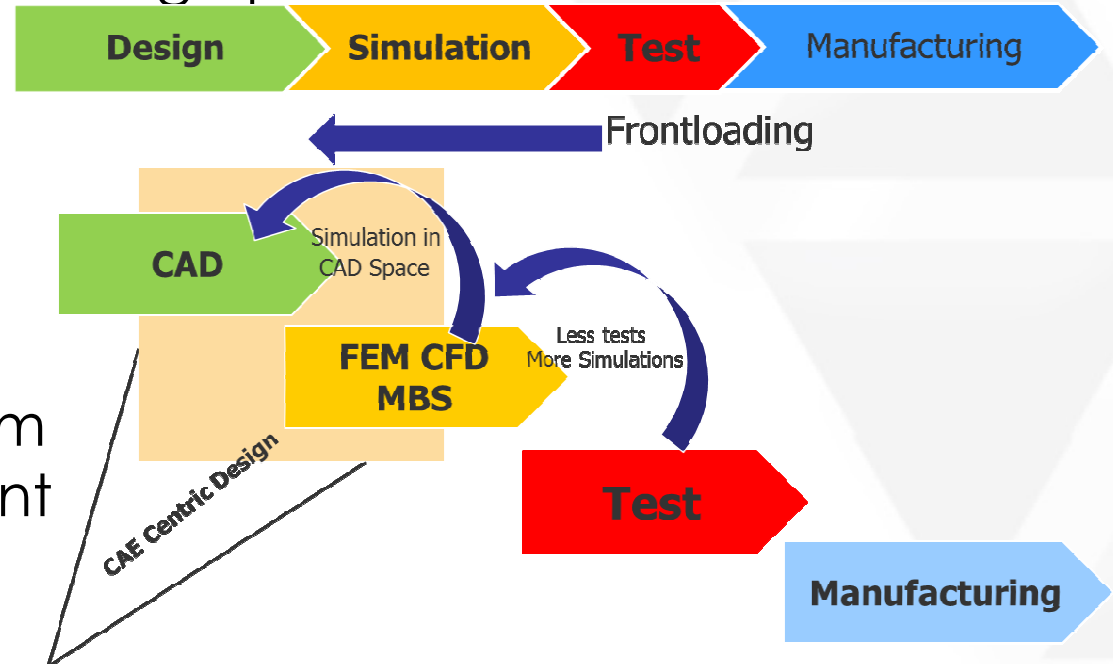
CFD For Heat Exchangers

- Analysis of flow distribution problems
- Detailed analysis of specific areas (e.g. flow distributors, plenum chamber)
- Evaluation of operating points that differ greatly from the designed for conditions
- Transient considerations
- Calculations with boundary conditions that lie (far) beyond range of the empirical correlations
- Special designs for which no empirical dimensioning programs exist
- Evaluating pressure and temperature distributions for stress analysis (FEA)



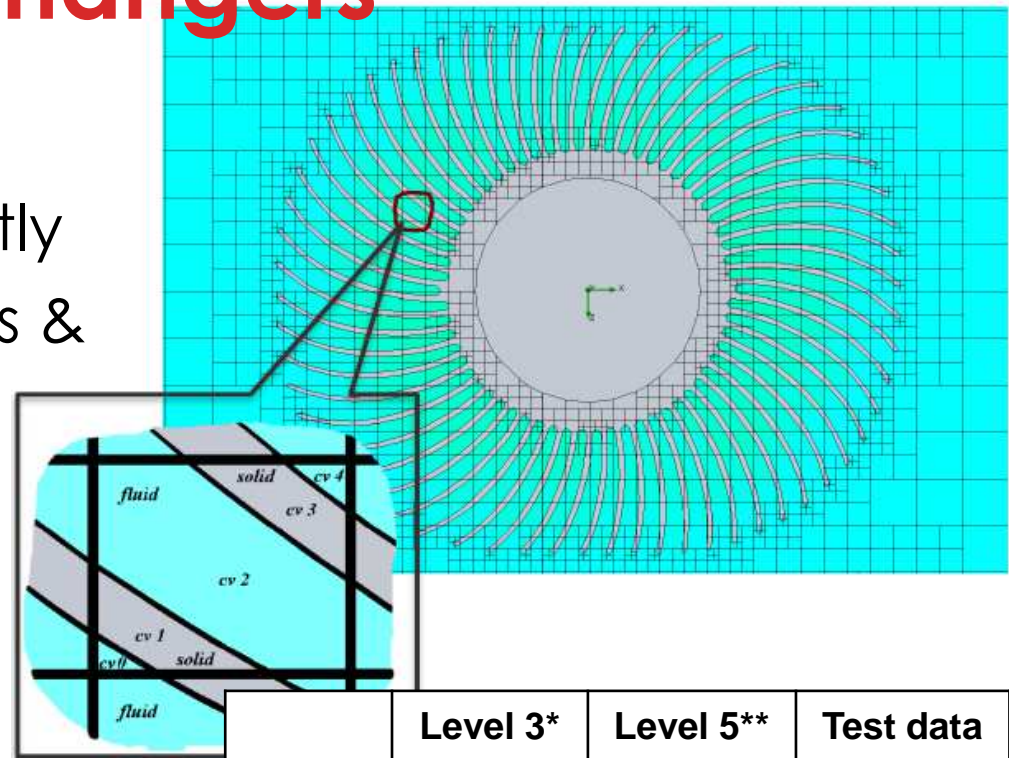
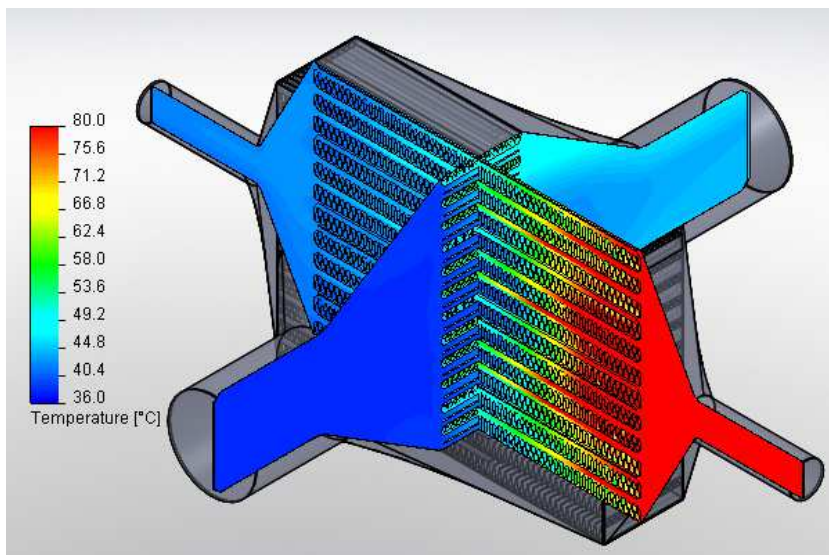
CFD For Heat Exchangers

- Near infinite choice of design detail; presumably only one optimum for a given application & duty, hence:
- Need for optimization – where performance vs. volume or weight is critical, .e.g. motorsport
- Early assessment in the design process is needed
- Frontloading of CFD within the design process:
- CFD is performed within the CAD environment, upstream of the CAE department



CFD For Heat Exchangers

- **Option 1:**
 - Model geometry directly
 - Possible with SmartCells & “Engineering” models:

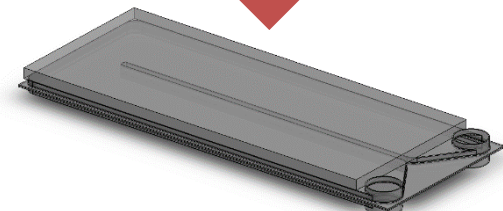
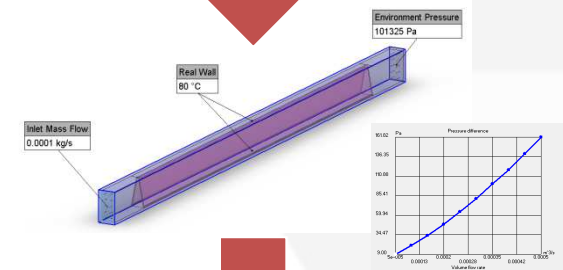
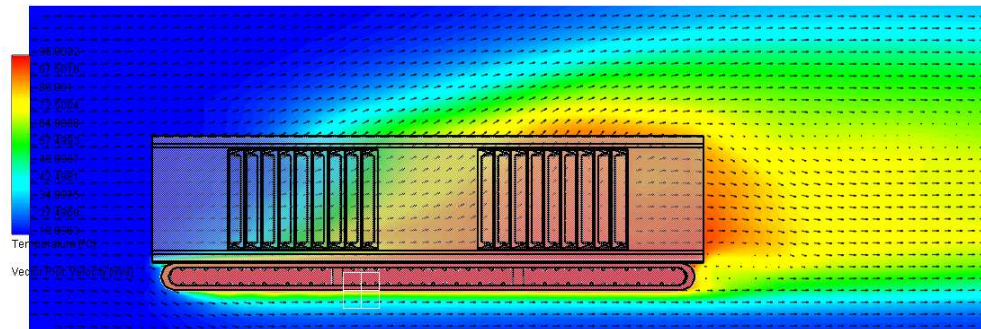
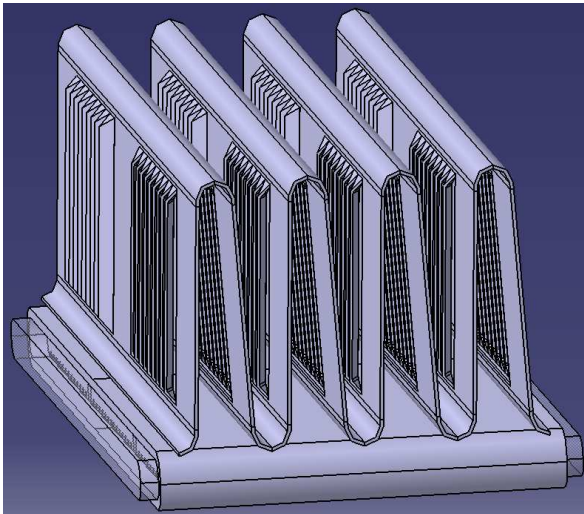


	Level 3*	Level 5**	Test data
T_{in}^{cold}	38.0	38.0	38.0
T_{out}^{cold}	48.3	48.3	45.4
T_{in}^{hot}	159.7	159.7	159.7
T_{out}^{hot}	41.6	43.9	42.2

* #Cells = 159,836; ** #Cells = 1,000,272

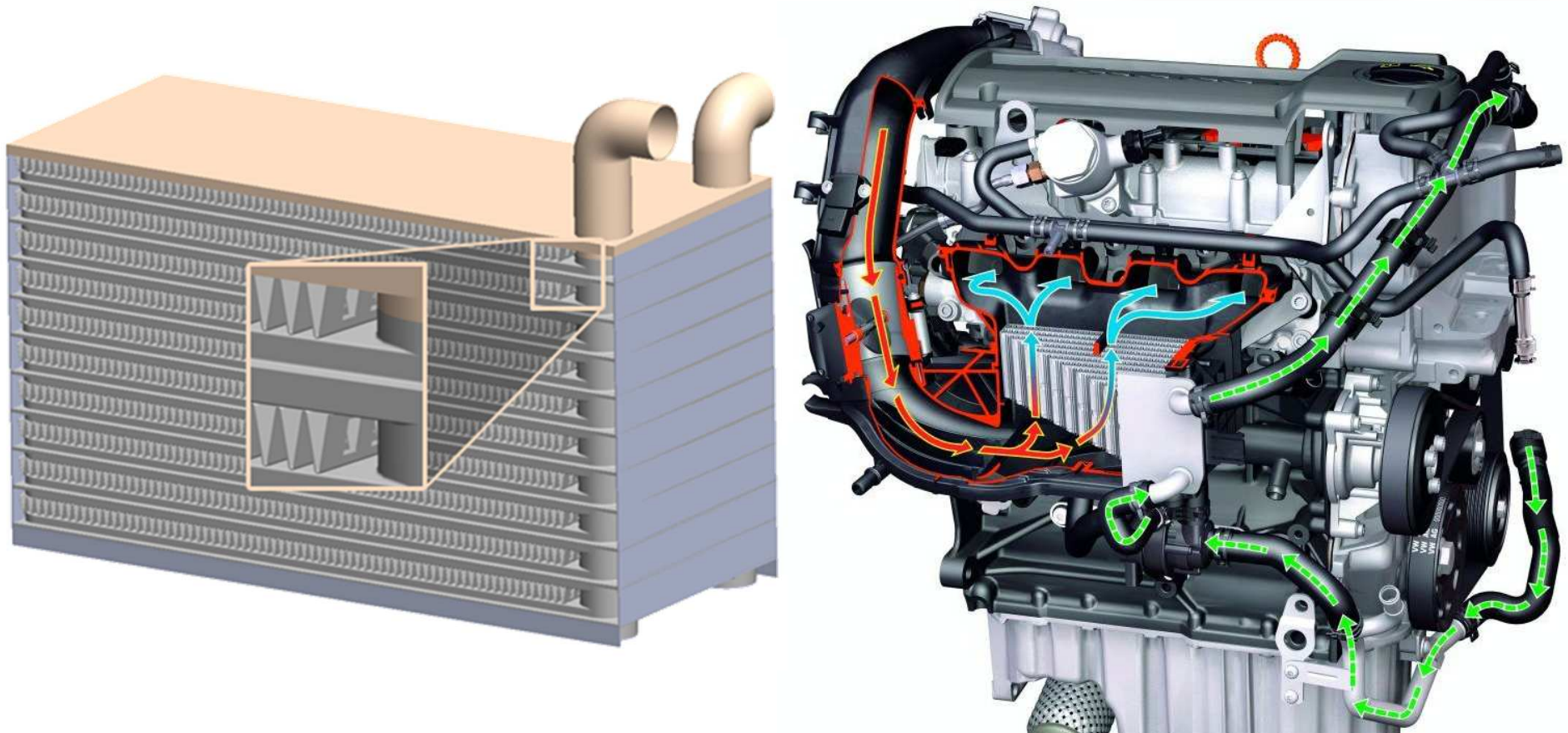
- **Option 2:**

- Use a porosity approach for the finned region:



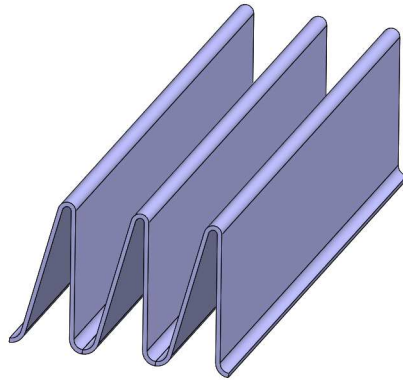
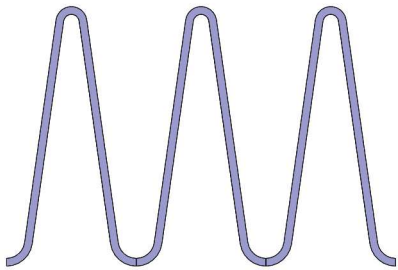
Example: Context

- Study focuses on Option 2 for this example:

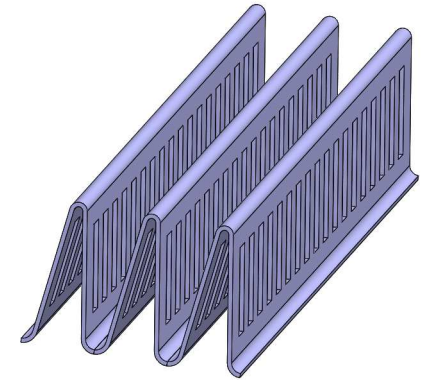
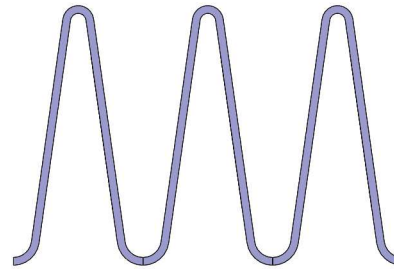


Example: Fin Geometries

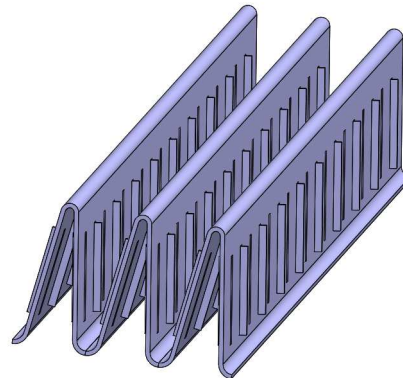
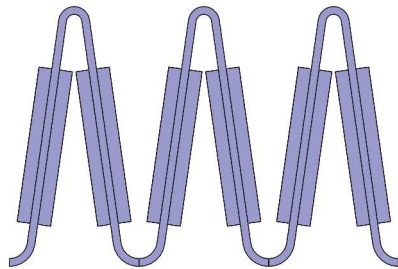
Version 00



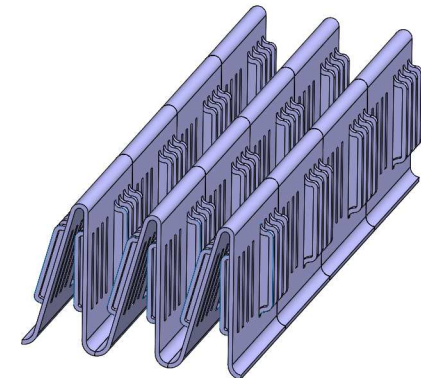
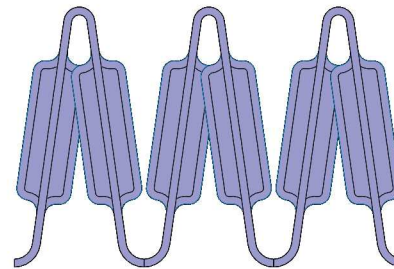
Version 01



Version 02

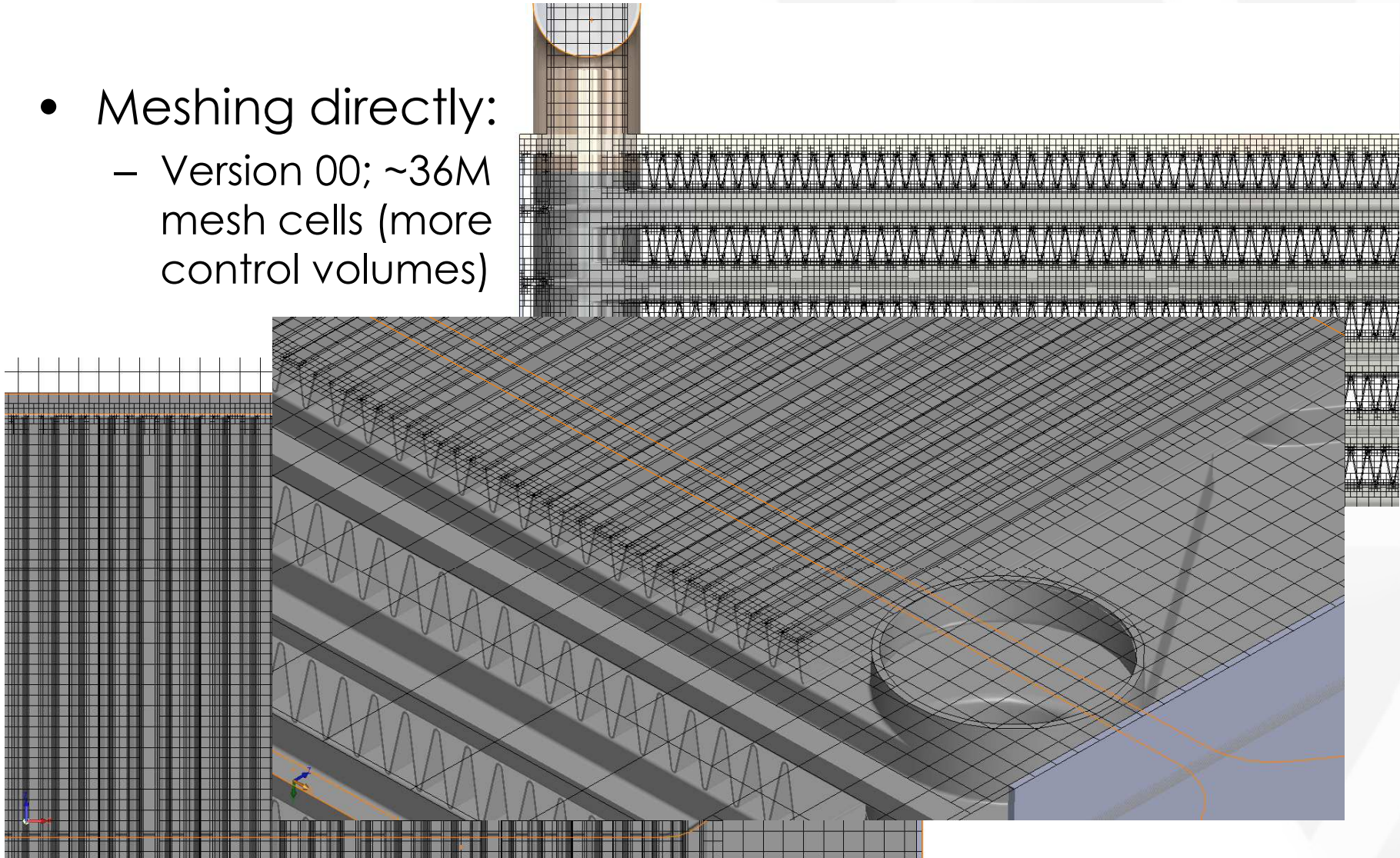


Version 03



Example: Meshing

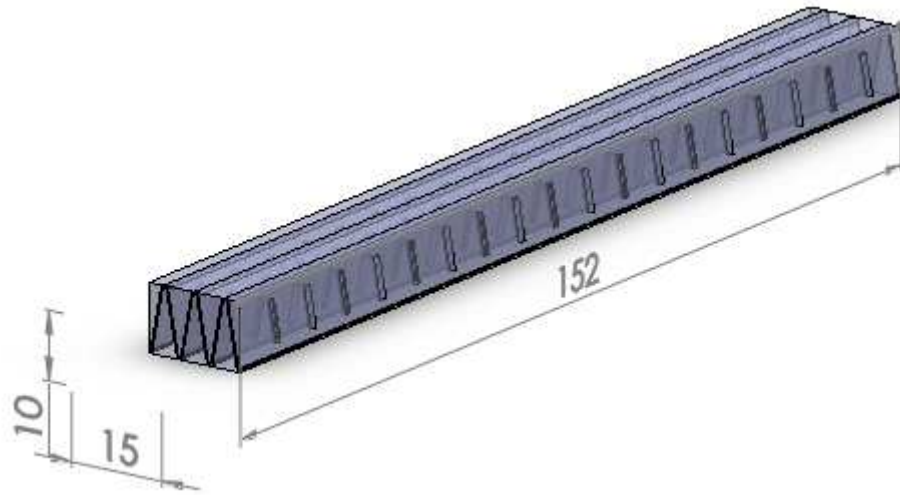
- Meshing directly:
 - Version 00; ~36M mesh cells (more control volumes)



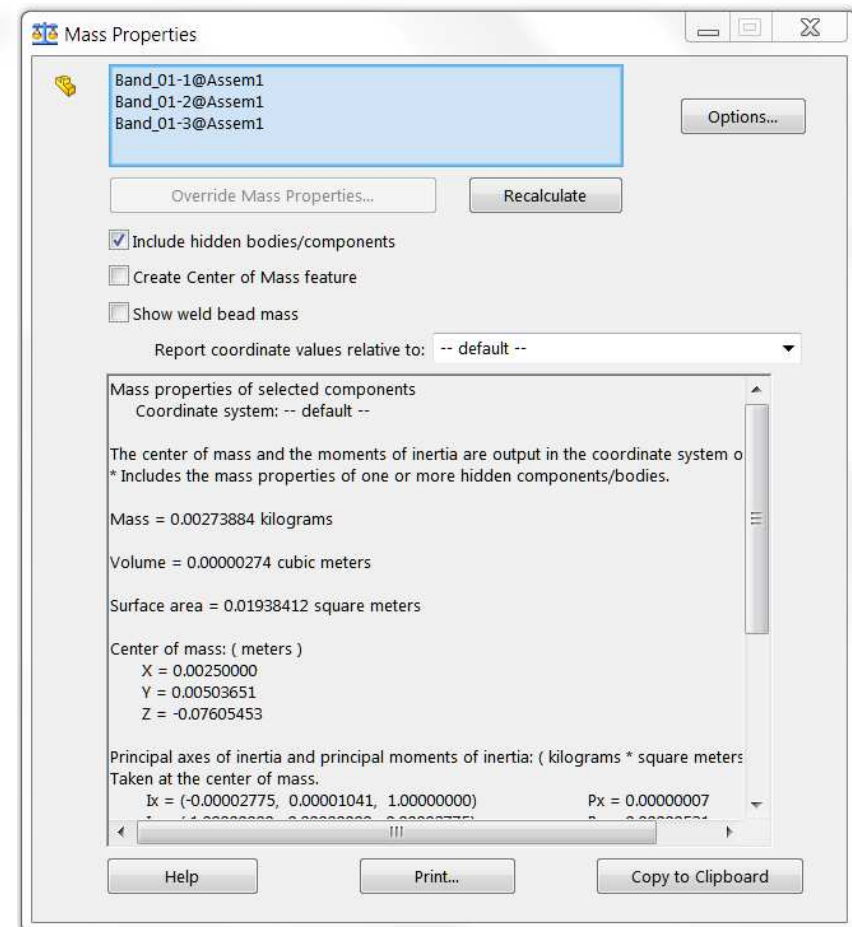
Example: Porous Media

- Porosity, dimensionless:

$$\epsilon = \frac{V_{por}}{V_{total}}$$

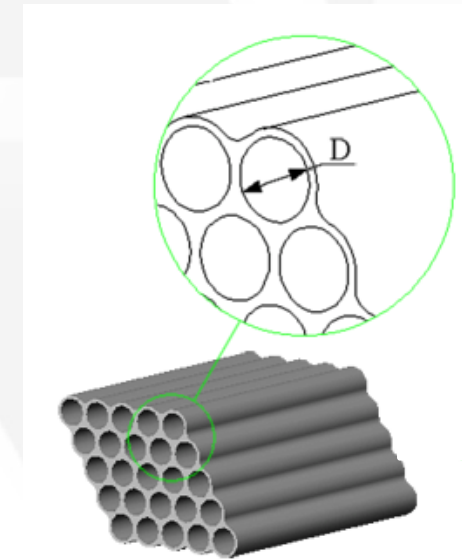


- CAD system provides:
 - Mass
 - Volume
 - Surface Area, etc.



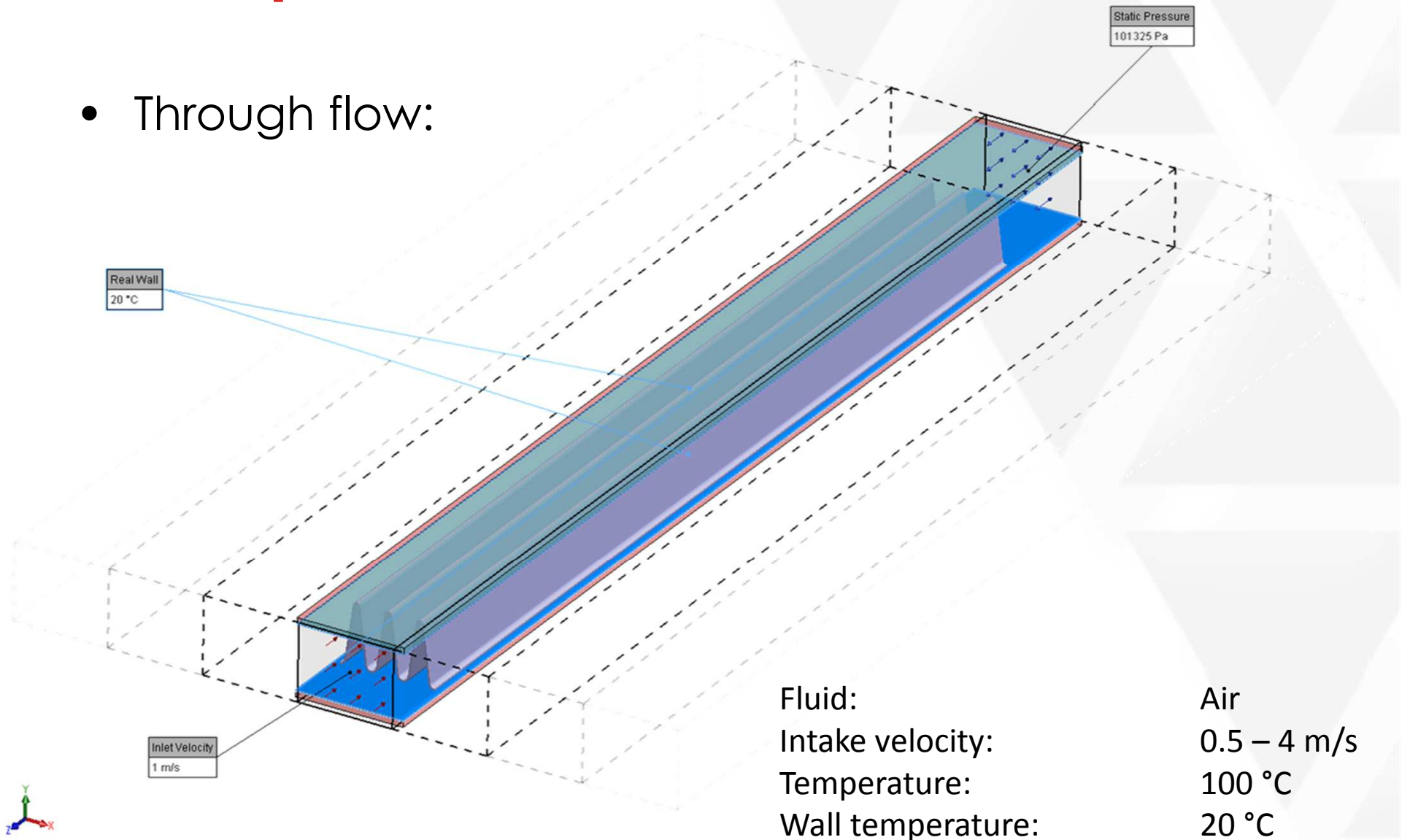
Example: Porous Media

- Isotropic:
 - permeability is independent of direction within the medium
- Unidirectional:
 - The medium is permeable in one direction only:
- **Orthotropic:**
 - Permeability different in each direction
- Anisotropic:
 - Permeability varies throughout medium



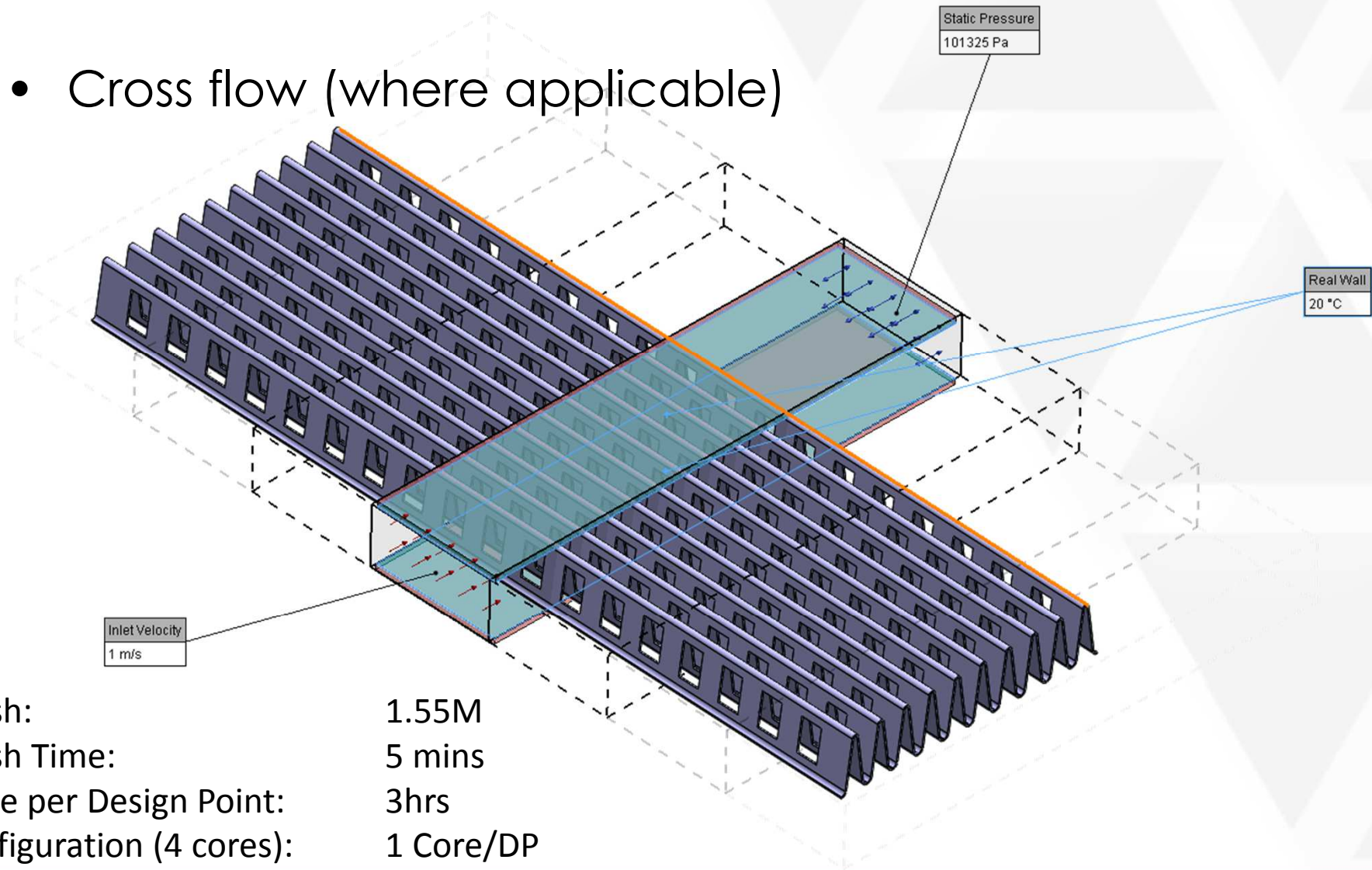
Example: Characterization

- Through flow:



Example: Characterization

- Cross flow (where applicable)



Mesh: 1.55M
Mesh Time: 5 mins
Solve per Design Point: 3hrs
Configuration (4 cores): 1 Core/DP

Example: Characterization

- Parametric study:
 - Mass Flow Rate (m)
 - Pressure drop (ΔP)
 - Av. Solid Temp. (T_s)
 - Enthalpy Difference (ΔQ)
- Usually select to run on different computers on the network; or
- One run per core on a single machine
- Localization for different languages – needed for Frontloading, .e.g.
 - French, German, Japanese,
 - Russian and Chinese.

假设分析			
dp_HT_z_v00_160302_03			
输入变量	输出参数	方案	Goals
运行			
摘要	设计点 1	设计点 2	设计点 3
Velocity normal to face (Geschwindigkeit (Ein	1	1	0.5
Temperature (Geschwindigkeit (Einlass) 1) [°C	70	100	70
Inlet_Massenmittelw. Temperatur (Fluid) 1 [°C	70	100	70
Outlet_Massenmittelw. Temperatur (Fluid) 1 [°C	23.8955777	25.1164517	20.77822
IN por Bulk Av Temperature (Fluid) 1 [°C]	62.7706181	87.6572584	59.9922683
OUT por Bulk Av Temperature (Fluid) 1 [°C]	24.1860882	25.5255457	20.8751131
dT_z [°C]	46.1044223	74.8835483	49.22178
dQ_z [W]	7.17091127	10.7219486	3.82737241
TLuft_m [°C]	46.9477888	62.5582258	45.38911
dTm [°C]	26.9477888	42.5582258	25.38911
alfa_z_m2 [W/m^2/K]	49.2784988	46.6548135	27.9164047
alfa_z_m3 [W/m^2/K]	9855.69975	9330.9627	5583.28095
dP_por_z [Pa]	6.65733917	6.23833071	3.137383
dT_por_z [°C]	38.58453	62.1317127	39.1171552
TLuft_m_por_z [°C]	43.4783531	56.5914021	40.4336907
dTm_por [°C]	23.4783531	36.5914021	20.4336907
dQ_z_por [W]	7.03669071	10.0275165	3.52218853
alfa_z_por_m2 [W/m^2/K]	65.7258235	60.0965523	37.8007939
alfa_z_por_m3 [W/m^2/K]	13145.1647	12019.3105	7560.15879
dp_z [Pa]	7.17462179	6.69505381	3.30425636
状态	已完成	已完成	已完成
运行位置:	本计算机	本计算机	本计算机
线程数量	4	4	4
重新计算	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
采用之前的结果	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
保存全部结果	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
关闭监视器	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Example: Characterization

- Volumetric Heat Exchange Coefficient α (W/m³K) and thermal conductivity of porous media λ (W/mK):

$$1 = \frac{mC_p}{\Delta Q} (T_w - T_{fluid}^{IN}) \left(1 - e^{-\beta A(\sqrt{\delta})}\right)$$

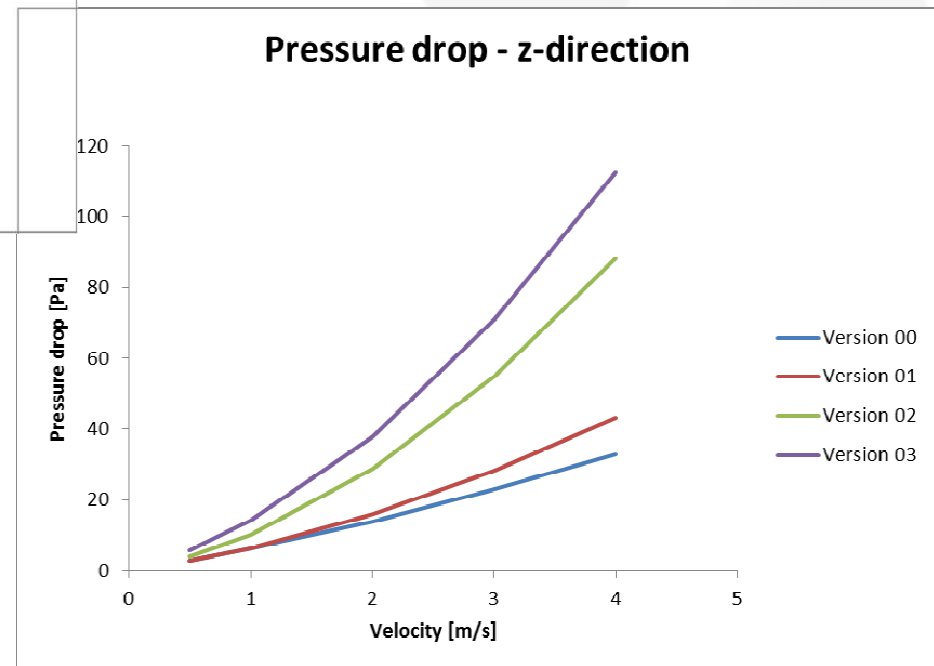
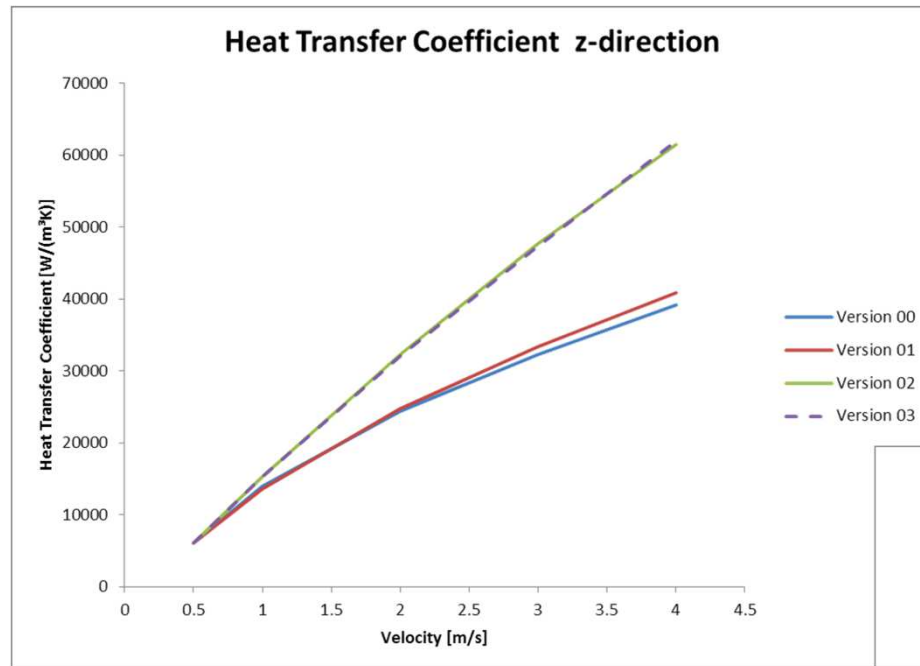
Where:

$$\beta = \frac{\alpha_v S_1 L}{mC_p}, A(\sqrt{\delta}) = \frac{1}{\sqrt{\delta}} th(\sqrt{\delta}),$$

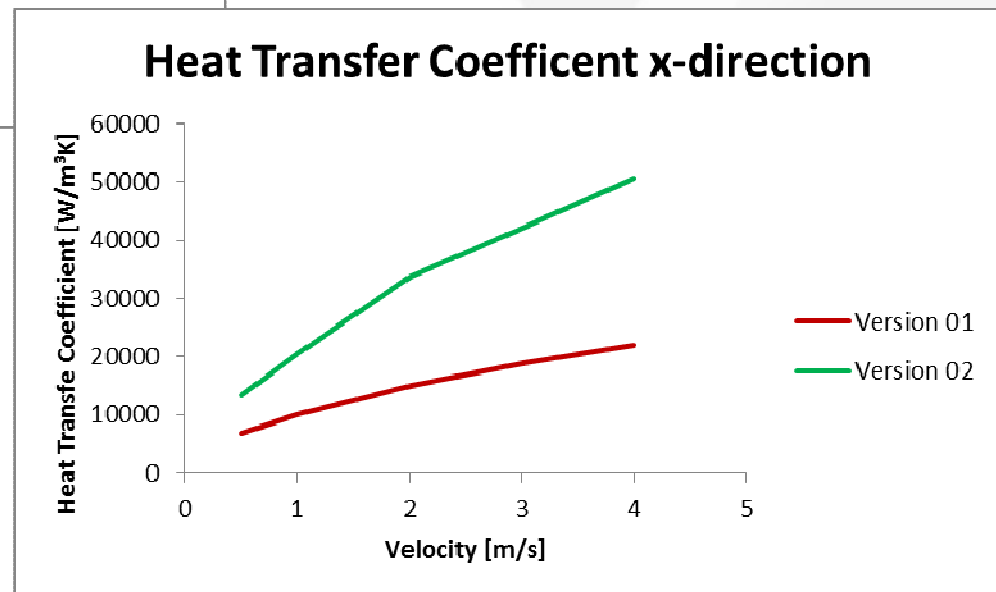
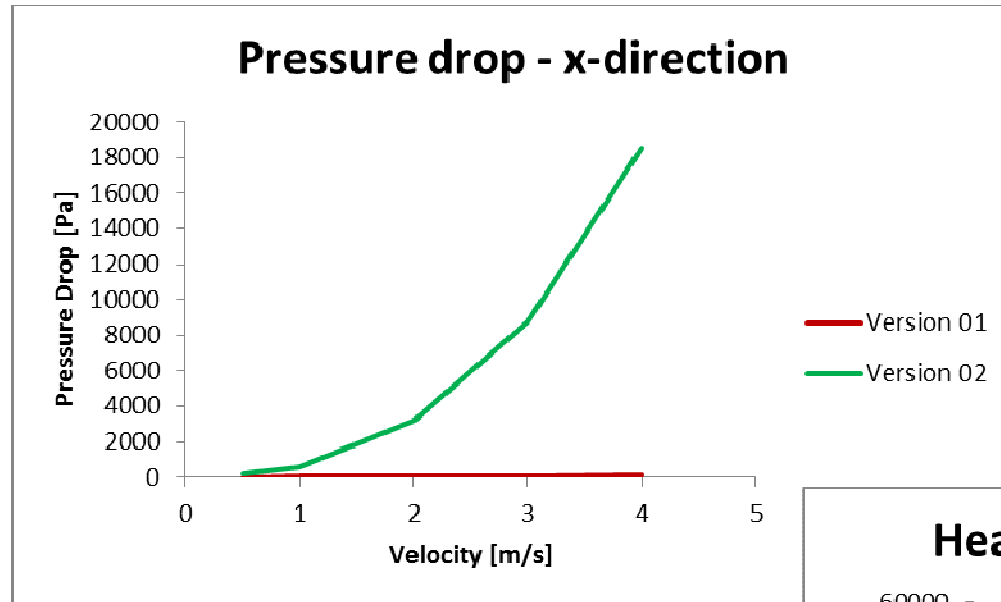
$$th(\sqrt{\delta}) = \frac{e^{\sqrt{\delta}} - e^{-\sqrt{\delta}}}{e^{\sqrt{\delta}} + e^{-\sqrt{\delta}}}, \delta = \frac{\alpha_v h^2}{\lambda_k}$$

- Calculation performed by a utility program

Example: Calibration



Example: Calibration



Example: Porous Media Definition

Property:
Pressure drop vs. velocity in Z

Velocity	Pressure difference
0.5 m/s	5.7 Pa
1 m/s	14.1 Pa
2 m/s	38 Pa
3 m/s	70.9 Pa
4 m/s	112.6 Pa

Pressure difference

Pa

Velocity

Property:
Hv (Vz)

Velocity (Z)	Heat exchange coefficient
0.5 m/s	6192.5 W/m²3/K
1 m/s	15237.9 W/m²3/K
2 m/s	32049.4 W/m²3/K
3 m/s	47625.5 W/m²3/K
4 m/s	61923 W/m²3/K

Heat exchange coefficient

W/m²3/K

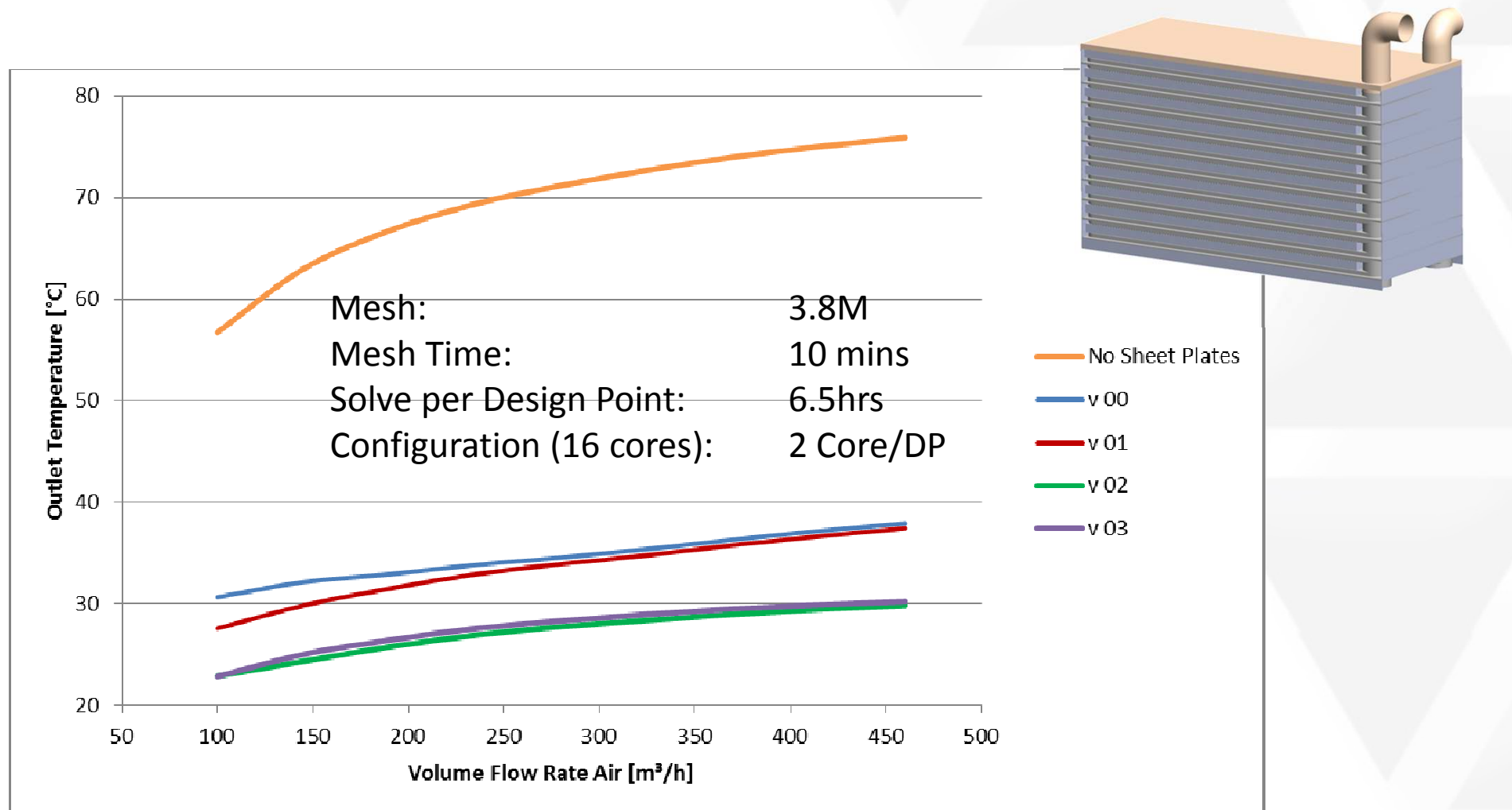
Velocity (Z)

Items Item Properties Tables and Curves Formula

Property	Value
Name	160411_Ver 03_01_orthotrop
Comments	Formula corrected
Porosity	0.8579
Permeability type	Orthotropic
Resistance calculation formula	Pressure Drop, Velocity, Dimensions
Pressure drop vs. velocity in X	(Table)
Pressure drop vs. velocity in Y	(Table)
Pressure drop vs. velocity in Z	(Table)
Length in X	0.05 m
Length in Y	0.05 m
Length in Z	0.152 m
Use turbulent scale	<input type="checkbox"/>
Use calibration viscosity	<input type="checkbox"/>
Use calibration density	<input type="checkbox"/>
Heat conductivity of porous matrix	<input checked="" type="checkbox"/>
Use effective density and capacity	<input type="checkbox"/>
Density of porous matrix	2689 kg/m³
Specific heat capacity of porous matrix	(Table)
Conductivity type	Isotropic
Thermal conductivity	(Table)
Melting temperature	933.4 K
Matrix and fluid heat exchange defined by	Volumetric heat exchange coefficient
Volumetric heat exchange coefficient type	Orthotropic
Hv (Vx)	(Table)
Hv (Vy)	(Table)
Hv (Vz)	(Table)
Formula	$\{Hv (Vx)\}^2 + \{Hv (Vy)\}^2 + \{Hv (Vz)\}^2 \wedge 0.5$

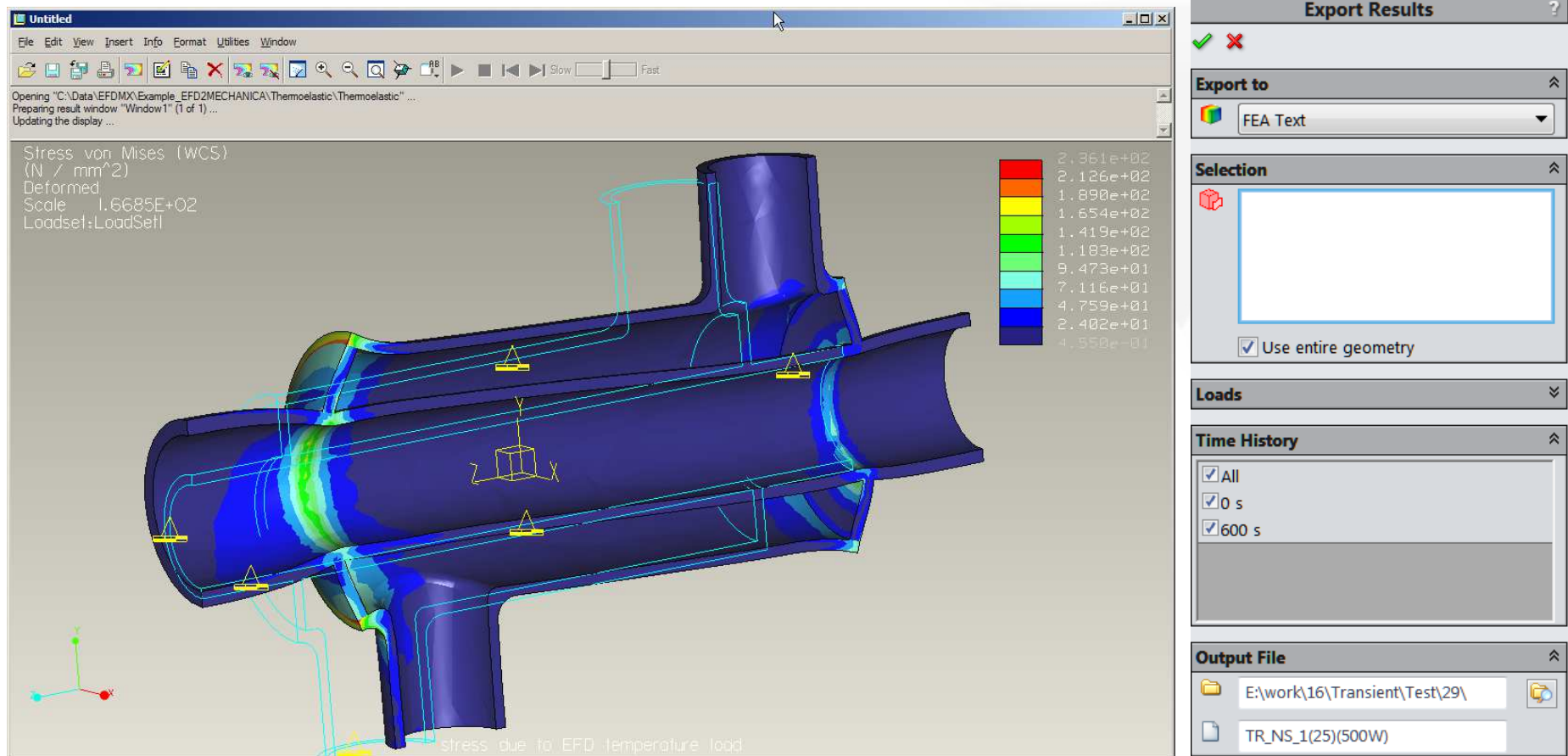
Example: Overall Results

- Air outlet temperature for several volume flow rates



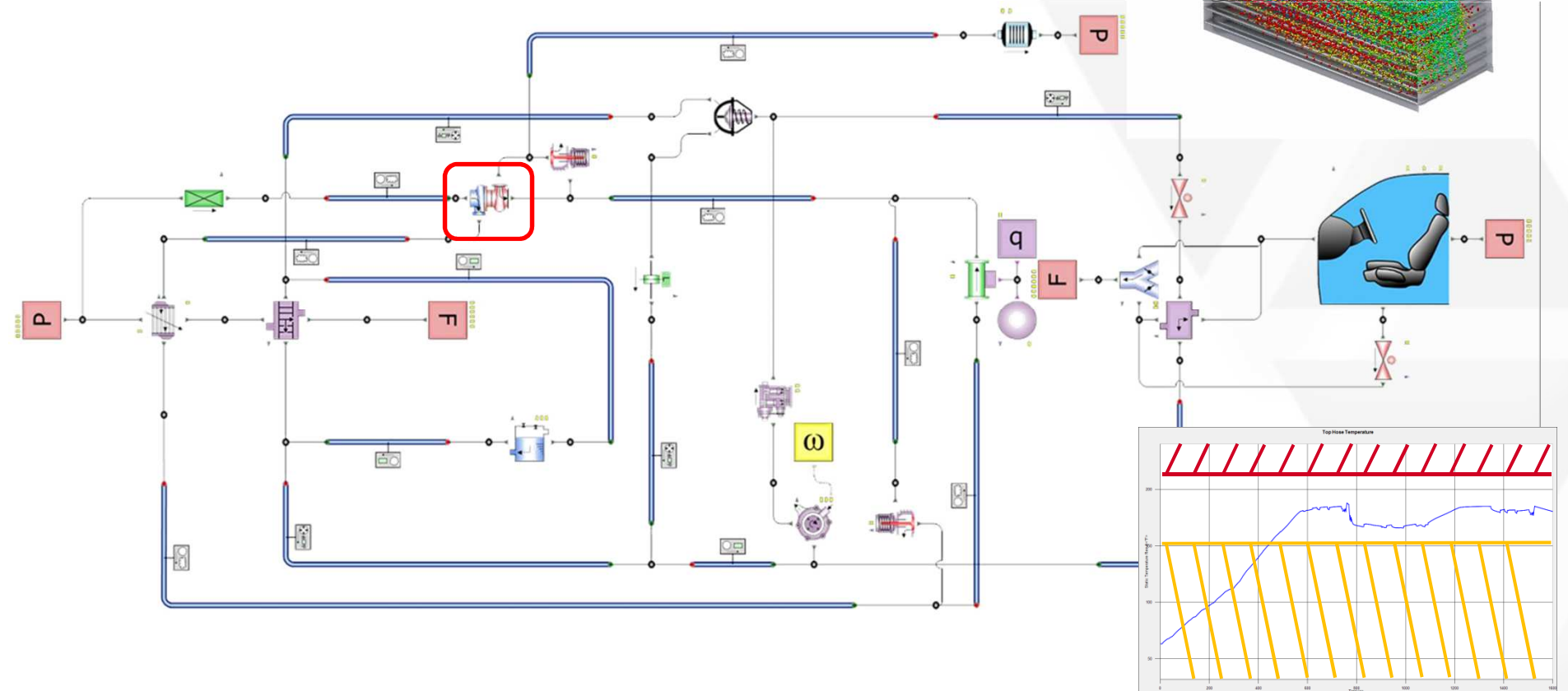
Downstream: Stress Analysis

- Export Porous Matrix Temperature (vs. time) e.g. for ANSYS
- Or calculate directly in CAD suite (e.g. PTC Creo)



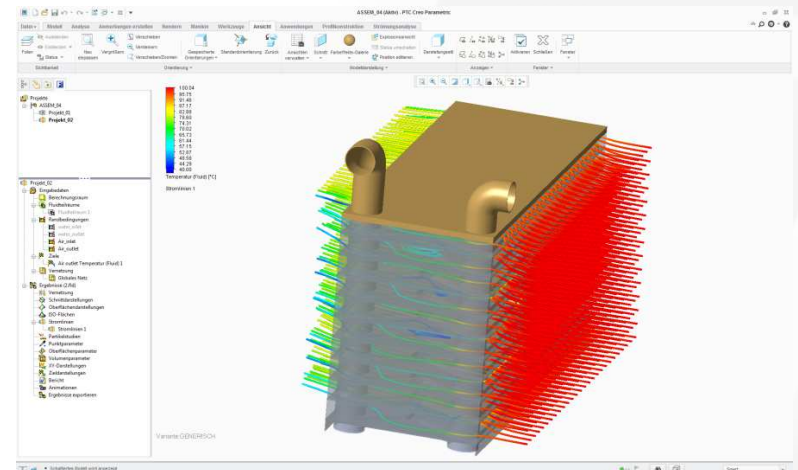
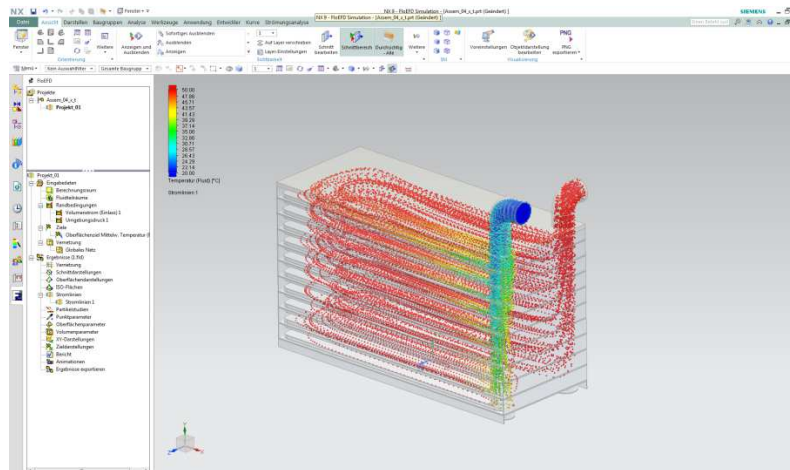
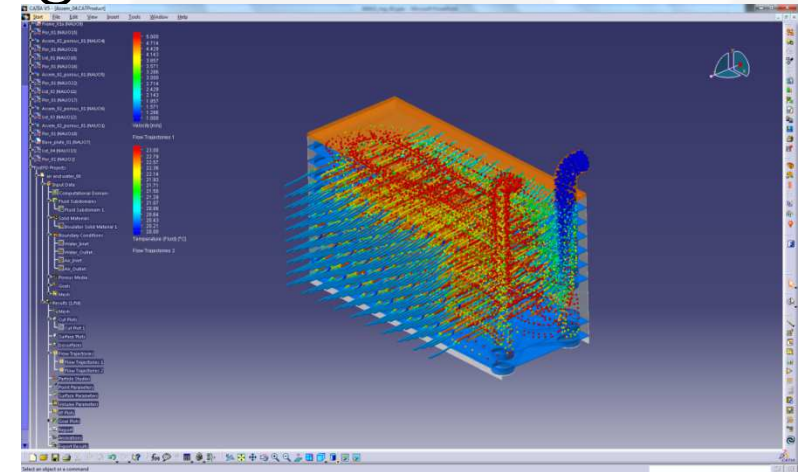
Downstream: System CFD

- Integrated 1D-3D Native Solution:
 - Import of FloEFD models into Flowmaster
 - Transient performance (drive cycle)



Summary

- Frontloading for early design evaluation
 - Made possible by embedding CFD into CAD:
 - FloEFD for Siemens NX
 - FloEFD for PTC Creo
 - FloEFD for CATIA V5
 - Also
 - Solid Edge



Summary

- Frontloading fits simulation into customer's design flow
- Efficient and engineer-suitable simulation process:
 - CAD-embedding allows automatic recognition of fluid regions, etc.
 - Fully automatic meshing of the complex geometry happens directly on the CAD model
 - Parametric CAD allows rapid geometry changes
- Cost-optimized and resource-efficient simulation workflow for Heat Exchangers:
 - Parametric study capability enables a fast characterization of the actual geometry
 - Porous media replaces complex sheet metal structure in full heat exchanger simulation

Thanks For Your Attention

